

Work Order ID 51796

Page 2

Thursday, September 03, 2009 10:44:36 AM

Item ID: D2161-212

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Mirror Bracket, 212

Start Date: 9/3/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 9/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Powdercoat

Powder Coating

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

0.00

M10969

0.00

M

Date:
2009-09-23

x6

%

140



QC

Quality Control

QC3- Inspect Part Finish

0.00

BK

09-09-23

⑥

%

150



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

9/9/25

Q/SY

Work Order ID 51796

Page 3

Thursday, September 03, 2009 10:44:36 AM

Item ID: D2161-212

Accept



Setup Start



Revision ID: B2

Stop



Item Name: Mirror Bracket, 212

Start Date: 9/3/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 9/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC21- Final Inspection - Work Order Release

0.00

09/09/28

QC

Quality Control

Memo

0.00

u 9.09.25

Picklist Print

Page 1

Thursday, September 03, 2009 10:44:42 AM

Work Order ID: 51796



Parent Item: D2161-212RevB2



Parent Item Name: Mirror Bracket, 212

Start Date: 9/3/2009

Required Date: 9/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2013-3RevC		Manufactured	No			100	Each	4.0000	6.0000			

Mirror Bracket LH, 212

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

351501 ✓

4

6

51371

4

D2013-4RevC

Manufactured No

Mirror Bracket RH, 212

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

51372

351503 ✓

4

4

D2037-101RevD

Manufactured No

Arm



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

41854

51373

51440 ✓

12

1

1

10

SP 09.09.21

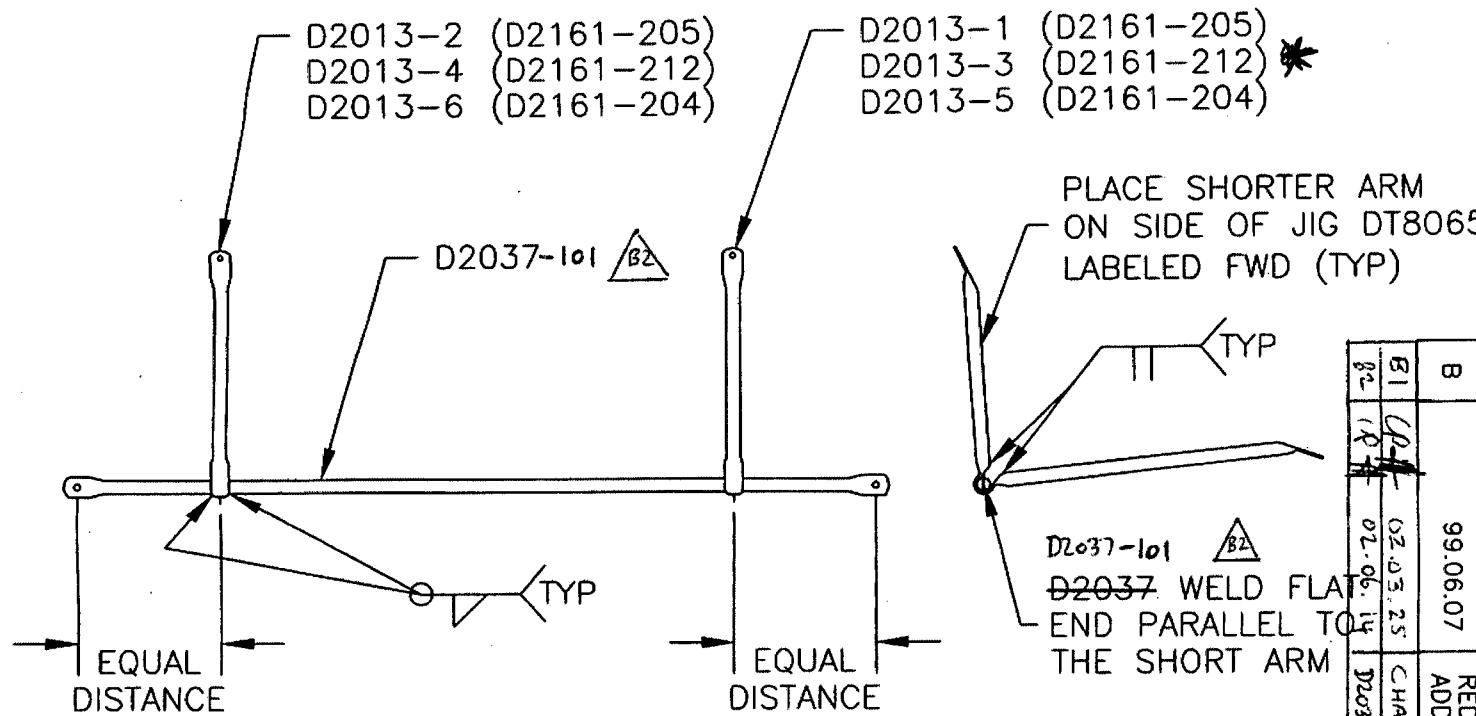
6

6

SP 09.09.21

6

SP 09.09.21



NOTE: WELD ASSEMBLY
USING JIG DT8065

FINISH: POWDER COAT ASSEMBLY BLACK
CRINKLE (4.3.5.3) PER DART QSI 005 4.3
POWDER COAT BLACK SANTEX (4.3.5.7) PER
DART QSI 005 4.3 (B2)

51796

RELEASED
KLE 99.06.10

DART		DART AEROSPACE LTD		
DESIGN	DRAWN BY	HAWKESBURY, ONTARIO, CANADA		
JB	RJ	REV. B		
CHECKED	APPROVED	DRAWING NO.		
KLE	KLE	D2161		
DATE	TIME	SHEET 1 OF 1		
99.06.07		SCALE		
A	93.04.29	NTS		
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS		
G1	02.03.25	CHASSE FINISH		
G2	02.06.14	D2037-101 W/		